# Computing Nonlinear Frequency Response Functions (FRFs) for Systems with Iwan Joints 

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Nonlinearities due to joints are a major source of emror in modeling complicated, built-up structures.


Micro- and Macro-slip in joints introduces nonlinearity

## Segalman's 4-parameter Iwan model has proven effective at capturing the nonlinearity observed in joints in a variety of experimental studies.




Log(Joint Force / Resp. Amplitude)
[1] D. J. Segalman et al., "Handbook on Dynamics of Jointed Structures," Sandia National Laboratories, Albuquerque, NM 87185, 2009.
[2] B. Deaner et al., "Application of Viscous and Iwan Modal Damping Models to Experimental Measurements ...," ASME JVA, vol. 137, p. 12, 2015
[3] D. R. Roettgen and M. S. Allen, "Nonlinear characterization of a bolted, industrial structure using a modal framework," MSSP, vol. 84, pp. 152-170, 2017.

The 4-parameter Iwan joint is straightforward to integrate, but no method exists for computing the nonlinear frequency response.


## Outline

- Computing Iwan slider states from history of reversal points.
- SDOF Case:
- Reversals / Maximum Displacement
- Implementation
- Extension to MDOF Systems
- Conclusions



## Iwan Joint

Determining the positions of the Iwan sliders from the past history of load reversals

## Iwan Joint

Top Surface


- An Iwan element is a onedimensional, parallel arrangement of Jenkins elements.
- Each Jenkins element consists of a linear spring in series with a friction slider.



## Iwan Joint: Nonlinear Force

- Force-deflection relation for an element [1]:

$$
\begin{array}{ll}
f_{i}=k x ; & \dot{x}>0,0 \leq x \leq f_{i}^{\star} / k \\
f_{i}=f_{i}^{\star} ; & \dot{x}>0, x \geq f_{i}^{\star} / k \\
f_{i}=\left[k x-\left(k A-f_{i}^{\star}\right)\right] ; & \dot{x}>0, A-2 f_{i}^{\star} / k \leq x \leq A \\
f_{i}=-f_{i}^{\star} ; & \dot{x}<0, x \leq A-2 f_{i}^{\star} / k
\end{array}
$$

$f^{\star}$ : Strength of the element $\rho\left(f^{\star}\right)$ : Distribution function $f_{i}$ : Force of the element "i" $A$ : Maximum displacement

- Nonlinear force in the joint [1]:

$$
f_{n l}=\int_{0}^{k x} f^{\star} \rho\left(f^{\star}\right) d f^{\star}+k x \int_{k x}^{\infty} \rho\left(f^{\star}\right) d f^{\star}
$$

## Iwan Joint: Distribution function

- The maximum extension of the ith spring can be defined as [1]:

$$
\phi_{i}=f_{i}^{\star} / k
$$

- Distribution function defined based on the power-law distribution [1]:
$\rho(\phi)=R \phi^{\chi}\left[H(\phi)-H\left(\phi-\phi_{\max }\right)\right]+S \delta\left(\phi-\phi_{\max }\right)$
- The nonlinear force depends on the state of the sliders.



## Visualizing the State of the Sliders

- The sliders don't have any internal dynamics.
- If the response is quasi-periodic, then the state of all of the sliders can be determined from $x_{\text {max }}$ : the reversals (or the maximum
displacement in past history).



## Reversal Points / Maximum Displacement

- The state of sliders can be specified:
- Some of them are at $x_{\max }-\phi_{i}$
$\checkmark$ Green lines show $\phi_{i}$
- Some of them are at Zero. (Never slipped)
- Reversal points can be used as a benchmark.
- One moment after max:


Joint is at a reversal point: $\dot{x}=0$

## State of Sliders

- Sliders \#1~6 are sliding (red)
- Sliders \#1~6 are following the joint by the distance of $\phi_{i}$ (Green lines).
- Slider \#7 and \#8 are still stuck at $x_{\max }-\phi_{i}$
- Sliders \#9 and 10 never slipped.



## Knowing this, we can use the relations defining the Iwan joint to compute the force at any instant.

- Force-deflection relation for an element [1]:

$$
\begin{array}{ll}
f_{i}=k x ; & \dot{x}>0,0 \leq x \leq f_{i}^{\star} / k \\
f_{i}=f_{i}^{\star} ; & \dot{x}>0, x \geq f_{i}^{\star} / k \\
f_{i}=\left[k x-\left(k A-f_{i}^{\star}\right)\right] ; & \dot{x}>0, A-2 f_{i}^{\star} / k \leq x \leq A \\
f_{i}=-f_{i}^{\star} ; & \dot{x}<0, x \leq A-2 f_{i}^{\star} / k
\end{array}
$$

T
$f^{\star}$ : Strength of the element
$\rho\left(f^{\star}\right)$ : Distribution function
$f_{i}$ : Force of the element "i"
$A$ : Maximum displacement

- Sum over the joints to compute the total force
- Total stiffness is the sum of the stiffnesses of the stuck springs.


## Modified Continuation Procedure

## Modified Continuation Procedure

- One additional state variable is added to the state vector:

$$
z_{0}=\left[\begin{array}{c}
x_{0} \\
\dot{x}_{0} \\
x_{\max }
\end{array}\right]
$$

- Shooting function:

$$
\begin{aligned}
H_{z_{0}}\left(z_{0}, t, T, x_{\max }\right) & =z_{T}\left(z_{0}, t, T, x_{\max }\right)-z_{0} \\
H_{x_{\max }}\left(z_{0}, t, T, x_{\max }\right) & =\max (x(t))_{0 \leq t \leq T}-x_{\max }
\end{aligned}
$$

- Convergence criteria:

$$
\begin{gathered}
\frac{\left\|H_{z_{0}}\left(z_{0}, T, x_{\max }\right)\right\|}{\left\|z_{0}\right\|}<\epsilon \\
\frac{\left\|H_{x_{\max }}\left(z_{0}, T, x_{\max }\right)\right\|}{\left\|x_{\max }\right\|}<\epsilon
\end{gathered}
$$

## The Jacobians needed for the continuation algorithm are computed using finite differences.

- Correction (Newton-Raphson):

$$
\begin{aligned}
& {\left[\begin{array}{cccc}
\frac{\partial x}{\partial x_{0}}-1 & \frac{\partial x}{\partial \dot{x}_{0}} & \frac{\partial x}{\partial x_{\text {max }}} & \frac{\partial x}{\partial T} \\
\frac{\partial \dot{x}}{\partial x_{0}} & \frac{\partial \dot{x}}{\partial \dot{x}_{0}}-1 & \frac{\partial x}{\partial x_{\text {max }}} & \frac{\partial \dot{x}}{\partial T} \\
\frac{\partial x_{\text {max }}}{\partial x_{0}} & \frac{\partial x_{\text {max }}}{\partial \dot{x}_{0}} & \frac{\partial x_{\text {max }}}{\partial x_{\text {max }}}-1 & \frac{\partial x_{\text {max }}}{\partial T}
\end{array}\right]\left[\begin{array}{c}
\Delta x_{0} \\
\Delta \dot{x}_{0} \\
\Delta x_{\text {max }} \\
\Delta T
\end{array}\right]=} \\
& {\left[\begin{array}{c}
x_{0}\left(T, x_{0}, \dot{x}_{0}, x_{\max }\right)-x_{0} \\
\dot{x}_{0}\left(T, x_{0}, \dot{x}_{0}, x_{\max }\right)-\dot{x}_{0} \\
x_{\max }\left(T, x_{0}, \dot{x}_{0}, x_{\max }\right)-x_{\text {max }}
\end{array}\right]} \\
& \left\{\begin{array}{c}
z_{0,(j+1)}^{(k+1)}=\Delta z_{0,(j+1)}^{(k)}+z_{0,(j+1)}^{(k)} \\
x_{m_{a x j+1}}^{k+1}=\Delta x_{m a x_{j+1}}^{k}+x_{m a x_{j+1}}^{k} \\
T_{0,(j+1)}^{(k+1)}=\triangle T_{0,(j+1)}^{(k)}+T_{0,(j+1)}^{(k)}
\end{array}\right.
\end{aligned}
$$

- The step-size dilemma for $\sin (\mathrm{x})$ [1]:



## Application to an SDOF System



| Parameter | Value |
| :---: | :--- |
| $K_{\text {lin }}(N / m)$ | 9 |
| $\zeta_{\text {lin }}$ | $2.78 \times 10^{-5}$ |
| $M(k g)$ | 10 |
| $F_{s}(N)$ | 10.0 |
| $K_{t}(N / m)$ | 1 |
| $\chi$ | -0.5 |
| $\beta$ | 3.0 |

- Continuation state augmented with $x_{\max }$ (only one reversal considered)
- 100 sliders used to model the Iwan element


## SDOF System NLFRFs



## Extension for MDOF Systems

## MDOF Algorithm





- Algorithm is similar, but there may be many reversals to keep track of.


## Results for a 3-DOF system with an Iwan Element for different force levels



## Conclusions

- While Iwan joints are complicated, the state of any Iwan joint can be determined algebraically if the displacement is known at enough reversal points.
- The Nonlinear Frequency Response (NLFRFs) can then be computed using continuation.
- With further development, this could be an effective tool for simulation or model updating using measurements.

Options for Computing NLFRFs
Time Integrate until Steady-
~100 hours State

## Shooting \& Continuation <br> (this talk)

## Harmonic <br> Balance

(ongoing work)
(computation times for SDOF system)

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Any Questions?
(6)

## Results for a 3-DOF system with 3 Iwan Elements for different nonlinearities

$$
\begin{array}{ll}
\text { Blue: } & \chi=-0.5 \\
\text { Red: } & \chi=-0.8
\end{array}
$$

$$
F=\left[\begin{array}{l}
0.4 \\
0.3 \\
0.5
\end{array}\right]
$$



(6)

## Iwan FRF

- A common numerical model for bolted or riveted joints is the Iwan model.
- In many applications it is desirable to predict the nonlinear Frequency Response Functions (FRFs) of a structure that contains joints.
- The steady-state response must be estimated over a range of frequencies.

$$
m \ddot{x}+C_{l i n} \dot{x}+K_{l i n} x+f_{n l}(x, t, y(t, \phi))=F_{e x t}
$$

## Continuation Method

A numerical method to obtain the FRF

## Continuation Procedure

- Numerical continuation can be used to obtain the FRFs of a nonlinear system.
- For a response to be considered steady-state, the displacement and velocity must be periodic.

$$
\begin{gathered}
H\left(z_{0}, T\right)=z_{T}\left(z_{0}, T\right)-z_{0} \\
\frac{\left\|H\left(z_{0}, T\right)\right\|}{\left\|z_{0}\right\|}<\epsilon
\end{gathered}\left\{\begin{array}{l}
z_{0}=\left[\begin{array}{l}
x_{0} \\
\dot{x}_{0}
\end{array}\right] \\
z_{T}=z\left(z_{0}, t=T\right)
\end{array}\right.
$$

## Numerical Integration

- The differential equation is solved using implicit integration methods: Newmark-Beta.
- The state variables are sent to the integration function as the initial conditions.
- All the history dependent variables should be specified as the initial conditions to start the integration.


## Continuation Procedure

- Prediction (pseudo-arclength continuation):
$\left[\left.\left.\frac{\partial H}{\partial z_{0}}\right|_{z_{0,(j)}, T_{(j)}} \quad \frac{\partial H}{\partial T}\right|_{z_{0,(j)}, T_{(j)}}\right]\left\{P_{(j)}\right\}=\left\{\begin{array}{c}\{0\} \\ 0\end{array}\right\}$

$$
\left\{P_{(j)}\right\}=\left[\begin{array}{ll}
P_{s,(j)}^{T} & P_{T,(j)}
\end{array}\right]^{T}
$$

$$
\left\{\begin{array}{c}
z_{0, p r,(j+1)}=z_{0, j}+s_{j} P_{z,(j)} \\
T_{p r,(j+1)}=T_{j}+s_{j} P_{T,(j)}
\end{array}\right.
$$

- Correction (Newton-Raphson):

$$
\begin{array}{r}
{\left[\begin{array}{cc}
\left.\frac{\partial H}{\partial z_{0}}\right|_{z_{0,(j)}, T_{(j)}} & \left.\frac{\partial H}{\partial T}\right|_{z_{0,(j)}, T_{(j)}} \\
P_{s,(j)}^{T} & P_{T,(j)}
\end{array}\right]\left[\begin{array}{c}
\triangle z_{0,(j+1)}^{(k)} \\
\triangle T_{(j+1)}^{(k)}
\end{array}\right]=} \\
\left\{\begin{array}{c}
-H\left(z_{0,(j)}, T_{(j)}\right) \\
0 \\
0
\end{array}\right\}
\end{array}
$$

$$
\left\{\begin{array}{c}
z_{0,(j+1)}^{(k+1)}=\triangle z_{0,(j+1)}^{(k)}+z_{0,(j+1)}^{(k)} \\
T_{0,(j+1)}^{(k+1)}=\triangle T_{0,(j+1)}^{(k)}+T_{0,(j+1)}^{(k)}
\end{array}\right.
$$

## Iwan FRF: Challenges

The implicit nature of the state variables makes it non-trivial to use continuation to compute the frequency response using already established techniques such as the shooting method.

## State of sliders

- It specifies if a slider is slipping or not:

$$
\left\{\begin{array}{l}
\Delta y_{i}=x_{i}-y_{i-1}<\phi_{i} \Rightarrow y_{i}=y_{i-1} \\
\Delta y_{i}=x_{i}-y_{i-1} \geq \phi_{i} \Rightarrow y_{i}=x_{i}-\phi_{i}
\end{array}\right.
$$

The non-linear force of Iwan joint is history dependent.

- For the case of steady-state response, the state of sliders should be periodic.

$$
\begin{gathered}
Y(t)=\left[\begin{array}{llll}
y_{1}(t) & y_{2}(t) & \ldots & y_{n}(t)
\end{array}\right]^{T} \\
Y(t)=Y(t+n T)
\end{gathered}
$$

- The state of sliders should be considered as the initial condition as well.

$$
Y(0)=Y(0+n T)
$$

## Reversal Points

## - Before max:

For the time $\mathrm{t}=0.28377 \times \mathrm{T}$ and $\omega=0.99128 \times \omega_{\mathrm{n}}$


- At max:



## Reversal Points

- At max:

- One moment after max:


Joint is at a reversal point

## Algorithm

## Algorithm



## Algorithm



## Algorithm



Finite Difference

## Finite Difference

- Finite difference is used:

$$
\frac{\partial H}{\partial z}=\frac{z_{p}-z_{0}}{\epsilon_{z}} \quad \frac{\partial H}{\partial t}=\frac{z_{p}-z_{0}}{\epsilon_{t}}
$$

- Step-size makes the differences:
- Number of iteration
- Next predictions
- The step-size dilemma for $\sin (\mathrm{x})$ [1]:



## Step-Size Algorithm



Results

## SDOF System



| Parameter | Value |
| :---: | :--- |
| $K_{\text {lin }}(N / m)$ | 9 |
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| $F_{s}(N)$ | 10.0 |
| $K_{t}(N / m)$ | 1 |
| $\chi$ | -0.5 |
| $\beta$ | 3.0 |

- Just one reversal point is considered, and it seems that is enough.
- 100 sliders are used.
- Different Load cases is considered.
- For MDOF system more reversal points should be considered.


## SDOF System



## SDOF System



## Preiodicity




## MDOF System

The challenges and a need to a new algorithm

## MDOF System

- More harmonics because of more nonlinearity in the system.
- More than two reversal points, all of them should be considered.
- The number of reversal points may change at each iteration. That causes the size of Jacobians to be Dynamic.



## MDOF Algorithm



## MDOF Algorithm : Part I



## MDOF Algorithm : Part II





## MDOF Algorithm : Part III





MDOF Algorithm : Part IV


- It continues until we get the state of sliders are periodic.



## Appendix

## Iwan FRF: Challenges

- The implicit nature of the state variables makes it non-trivial to use continuation to compute the frequency response using already established techniques such as the shooting method.
- A novel method to numerically compute the non-linear FRFs of a system with an Iwan element,
- The reversal points over the response period is included as a state variable.
- The shooting method is modified to account for the added state variable.


## Reversal Points

- One moment after max:



## Reversal Points



- When $\dot{x}>0$ and $0<x<x_{\max }$ the $1^{\text {th }}$ to $7^{\text {th }}$ sliders are sliding, the $8^{\text {th }}$ slider is stuck at some initial location. The $9^{\text {th }}$ and $10^{\text {th }}$ sliders are stuck at equilibrium.
- When and the $1^{\text {th }}$ to $7^{\text {th }}$ sliders are sliding, the $8^{\text {th }}$ slider is stuck at some initial location. The $9^{\text {th }}$ and $10^{\text {th }}$ sliders are stuck at equilibrium.

Solution Selection


Bifurcation Tracking \& Stability Calculations


- continuation paramerers






Joint Force / Resp. Amplitude

